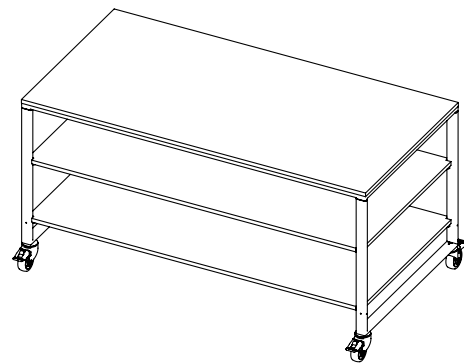


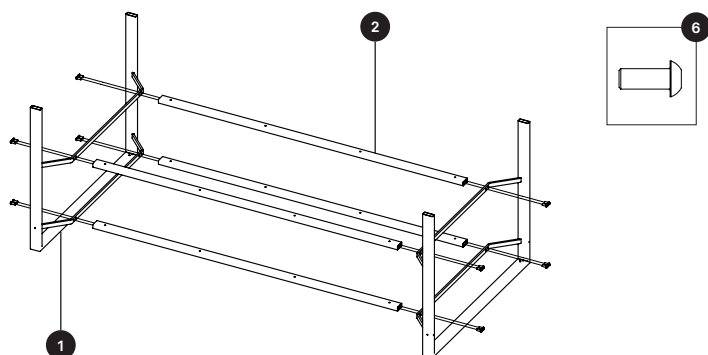
Product Name	Stak Table	
Code	SV_MODT21_B42	
Dimensions	1791×915×900 mm / 70.5×36×35.4 in	
Components	<div><div><div>① End Frame x2</div><div>② Crossbar x4</div><div>③ Upper Frame x1</div><div>④ Top Shelf x1</div><div>⑤ Lower Shelf x2</div><div>⑥ M8x20 Button Head ScREW x16</div></div><div><div>⑦ M8x50 Socket Head Cap Screw x8</div><div>⑧ M10x16 Socket Head Cap Screw x8</div><div>⑨ Spring Washer x4</div><div>⑩ M12x30 Socket Head Screw x4</div><div>⑪ Castor Wheel x4</div></div></div>	
Additional Tools	8mm Allen Key 6mm Allen Key	
Guidance	It is highly recommended that the product is assembled on a soft surface, by at least 2 people	



All component illustrations are to scale

1. Attach End Frames to Crossbar (x4) with M8x20 Button Head Screws (x16).

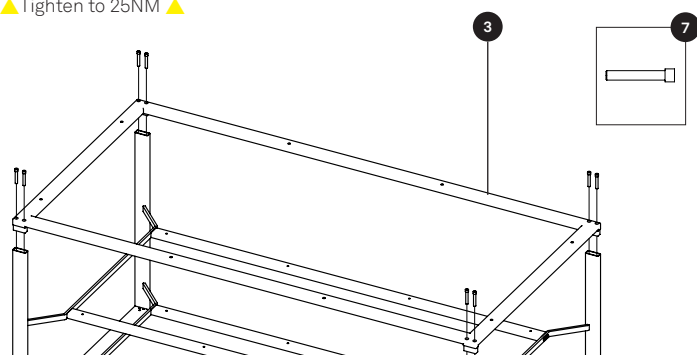
▲ Tighten to 25NM ▲



2. Insert Upper Frame locator lugs into the Lower Frame assembly.

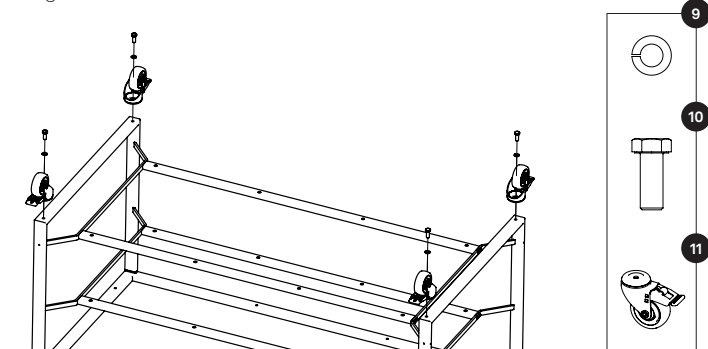
3. Secure with M8x50 Machine Screws (x4).

▲ Tighten to 25NM ▲



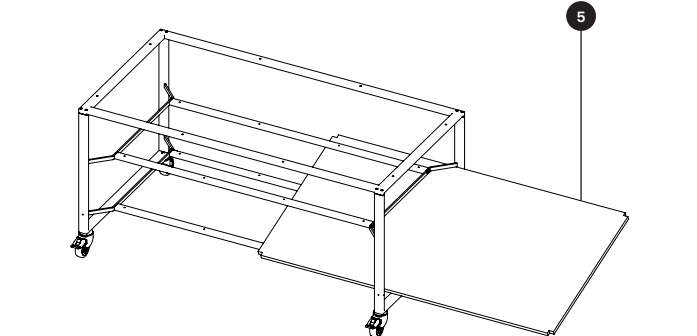
4. Flip over the frame and attach the Castor Wheels to End Frame tube with the Spring Washers (x4) and M12x30 Socket Head Screws (x4).

▲ Tighten to 25NM ▲



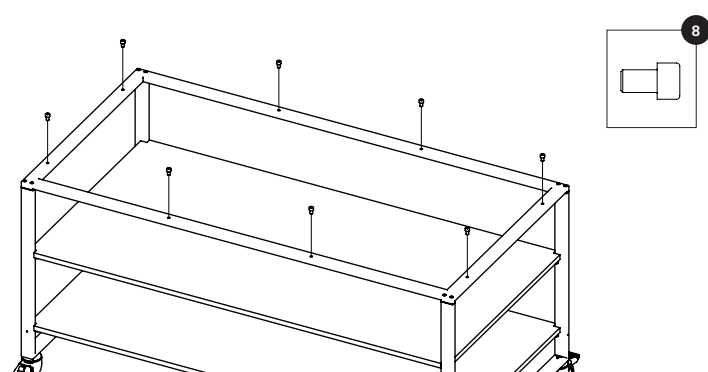
5. Insert the bottom Lower Shelf. Rotate the shelf to fit under the Crossbars and slide into place.

6. Repeat this step for the middle Lower Shelf.

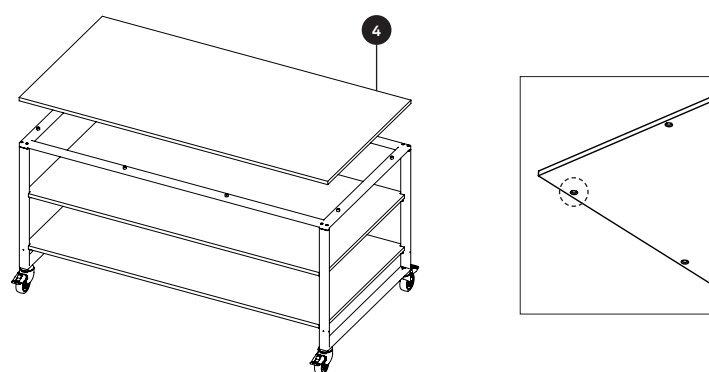


7. Insert M10x16 Socket Head Cap Screw (x8) into the designated holes on the Top Frame.

▲ Tighten to 25NM ▲



8. Lower the Top Shelf onto the Top Frame, locating the holes on the underside of the shelf onto the screws inserted in the previous step.



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